

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
6 May 2005 (06.05.2005)

PCT

(10) International Publication Number
WO 2005/039793 A2

(51) International Patent Classification⁷: **B21C 47/00**
(21) International Application Number:
PCT/IB2005/000092

(22) International Filing Date: 17 January 2005 (17.01.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
UD2004A000009 19 January 2004 (19.01.2004) IT

(71) Applicant (for all designated States except US): **DANIELI & C. OFFICINE MECCANICHE SPA** [IT/IT]; Via Nazionale, I-33042 Buttrio (IT).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **BORDIGNON, Giuseppe** [IT/IT]; Via Roma, 10/2, I-33050 Bicinicco (IT). **PAIARO, Ivan** [IT/IT]; Via del Capitello, 75, I-34077 Ronchi Dei Legionari (IT). **DE LUCA, Andrea** [IT/IT]; Via Candotti, 61, I-33047 Remanzacco (IT). **PAOLONE, Rolando** [IT/IT]; Via Cividale, 54, I-33042 Buttrio (IT).

(74) Agents: **PETRAZZ, Gilberto** et al.; GLP SRL, Piazzale Cavedalis, 6/2, I-33100 Udine (IT).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

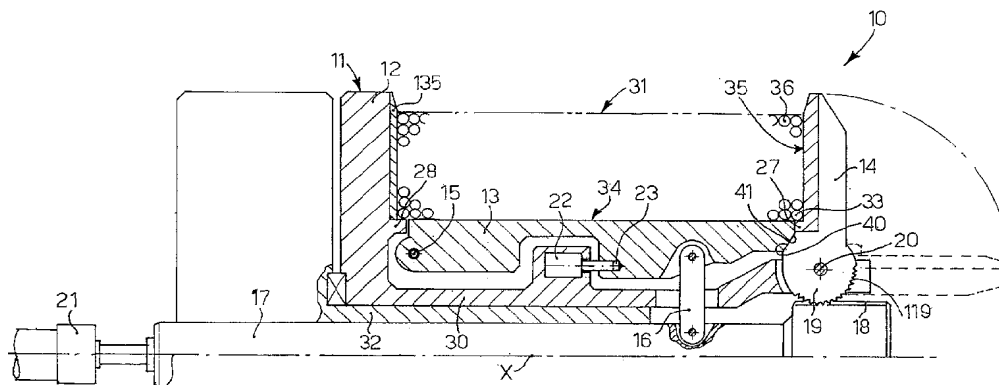
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- upon request of the applicant, before the expiration of the time limit referred to in Article 21(2)(a)
- without international search report and to be republished upon receipt of that report
- without classification; title and abstract not checked by the International Searching Authority

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(54) Title: COILING DEVICE AND METHOD FOR ROLLED OR DRAWN LONG PRODUCTS



(57) Abstract: Coiling device (10) and relative coiling method for rolled or drawn long products, comprising a mandrel (11), aranged cantilevered and rotatable with respect to a central longitudinal axis (X), and on which the long products are wound in adjacent and superimposed spirals (33), in order to form a compact coil (31) having the geometric shape of a circular ring with lateral flanks substantially orthogonal, or very angled, with respect to the central longitudinal axis (X). The mandrel (11) comprises a flange (12) substantially orthogonal, or very angled, with respect to the central longitudinal axis (X) which defines a first lateral flank of the coil (31). The mandrel (11) also comprises first arm elements (13) which define the cylindrical surface of the core that forms the coil (31), and second arm elements (14), opposite the flange (12), which define a second flank of the coil. The first and the second arm elements (13, 14) are mobile between a first coil-forming position and a second coil-removal position.

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